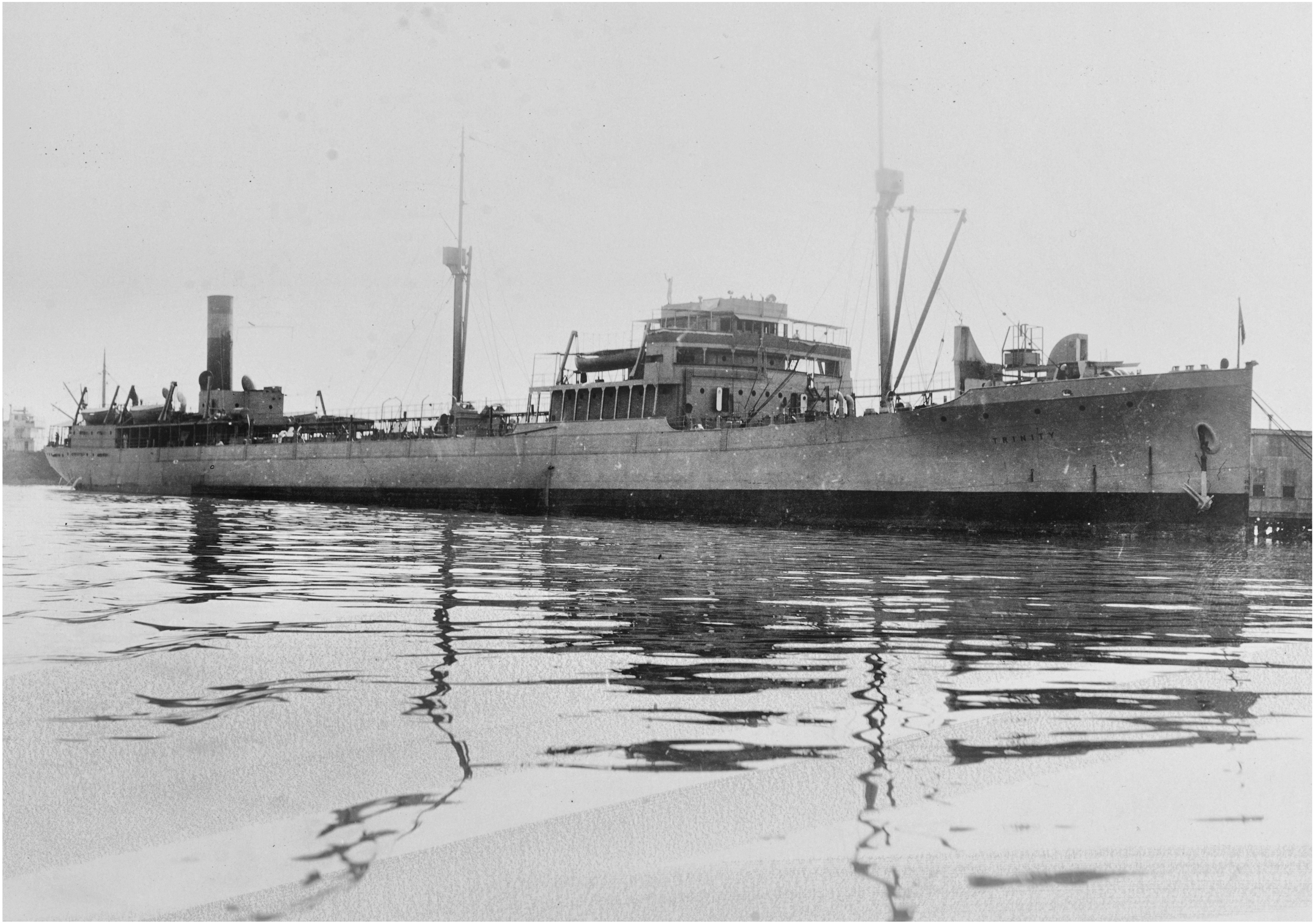
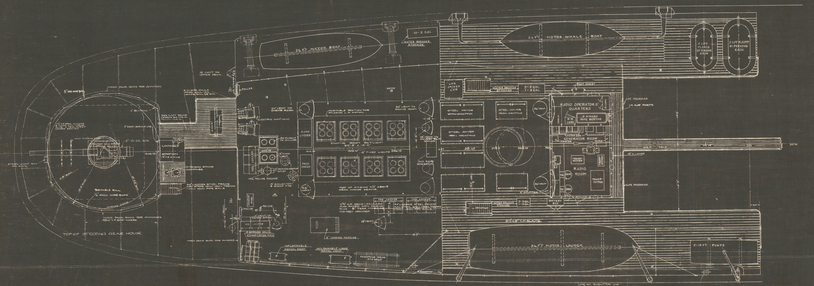
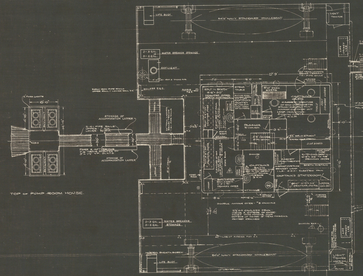
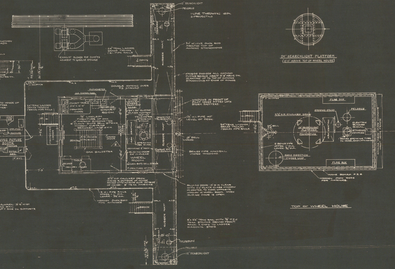
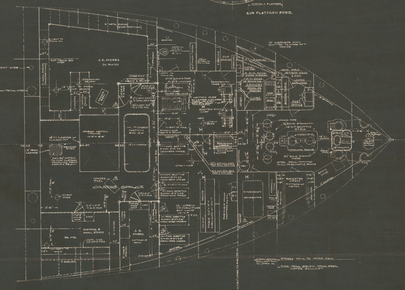
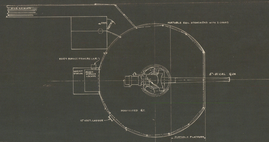

TRINITY











FINISHED PLAN

U. S. S. TRINITY

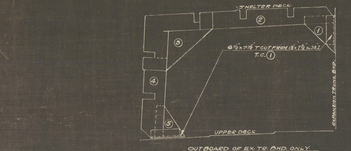
ARRANGEMENT
MAIN and UPPER DECKS
and TOPS of HOUSES

86051

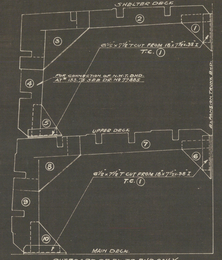
C.H.P. 10-1467-A

DIAGRAM SHOWING POSITION OF TRANSVS. IN CARGO OIL TANKS.

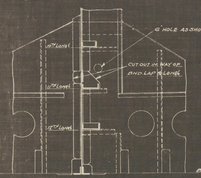
GASOLINE TANK TOP AND COFFERDAM BHD. 102-75 ADDED AT PHILA. NAVY YARD, JUNE 1936 - ALL WELDED CONSTRUCTION DETAILED ON PLAN'S. DWG. "31222. AND "31223.



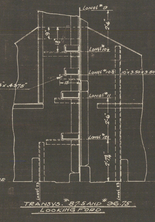
TRANSVERSE NUMBER 223-0
SIMILAR TO TRANS. 229-0 EXCEPT AS NOTED.



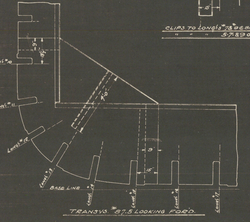
OUTBOARD OF FR. 76 AND ONLY.
TRANSVERSES NS 133-76-1925-0STDS & 31-75
SIMILAR TO TRANSVS "173-75 & 1925-0" EXCEPT AS NOTED.



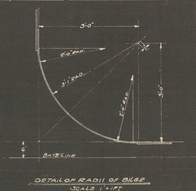
TRANSVS "183-192-29-210-75-211-2984-29-305-3-3227-A, 3A-29
LOOKING FORD.



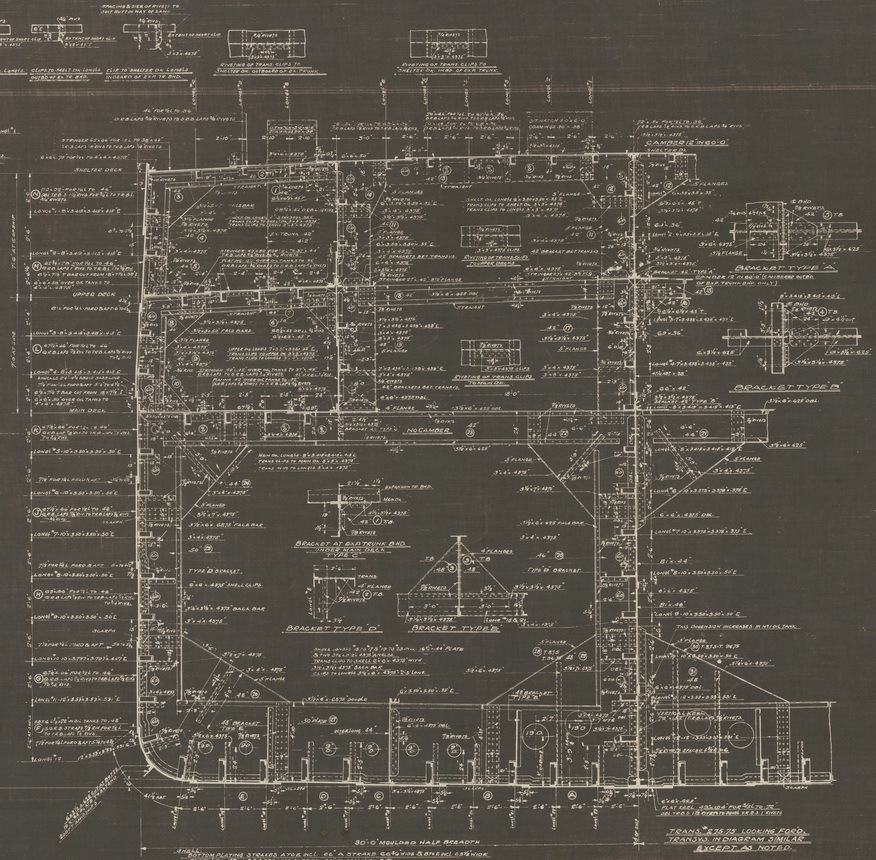
TRANSVS "183 & 192-29-210-75
LOOKING FORD.



TRANSVS "183-75 LOOKING FORD.



DETAIL OF RADII OF BILGE
SCALE 1"=1'-0"



30'-0" moulded half breadth

TRANSVS "178-29 LOOKING FORD.
TRANSVS. IN DIAGRAM SIMILAR EXCEPT AS NOTED.

RIVETING SCHEDULE

CONNECTION	No. OF RIVETS	SPACING (INCHES)	DIA.	REMARKS
6½"x 4"x 5/8" CLIPS TO TRANS. OR BHD.	24	4½	7/8	SEE DETAIL
3½"x 3½"x 7/16" CLIPS TO SHELL & TRANS.	14	4½	7/8	"
3½"x 3½"x 7/16" CLIPS TO SHELL & TRANS. (U.T. SHELL)	14	4½	7/8	"
3½"x 3½"x 7/16" CLIPS TO SHELL & BHDS. BETWEEN TRANS.	14	4½	7/8	"
6½"x 4"x 5/8" CLIPS TO SHELL & TRANS.	24	4½	7/8	"
5"x 3½"x 7/16" CLIPS TO SHELL & TRANS.	20	4½	7/8	"
6½"x 4"x 5/8" CLIPS TO SHELL (UPPER) & TRANS.	24	4½	7/8	"
3½"x 3½"x 7/16" LOWER CLIPS TO TRANS.	14	4½	7/8	"
FACE ANGLES TO TRANS. AT MAIN DK.	84	4½	7/8	"
FACE ANGLES TO TRANS. ABOVE MAIN DK.	84	4½	7/8	"
BUTTS OF TRANS.	84	4½	7/8	"
3½"x 3½"x 7/16" CLIPS TO TRANS. AND BULKHEADS	14	4½	7/8	"
3½"x 3½"x 7/16" CLIPS TO TRANS. AND BULKHEADS	14	4½	7/8	"
6½"x 4"x 5/8" CLIPS TO BHD. (U.T. BULKHEAD)	24	4½	7/8	"
6½"x 4"x 5/8" CLIPS TO BHD. (U.T. BULKHEAD)	24	4½	7/8	"

MATERIAL SCHEDULE

ITEM	PLATE	ANGLES
TRANS. FRAMES IN MAIN OIL TANKS	¾"	4"x3"x ⅝"
KEELSON	30"x ⅝"	3½"x3½"x ½"
KEELSON BRACKETS	⅜"	⅜"
" "	½"	½"
" "	⅝"	⅝"
" "	¾"	¾"
" "	⅞"	⅞"
" "	1"	1"
" "	1¼"	1¼"
" "	1½"	1½"
" "	1¾"	1¾"
" "	2"	2"
" "	2½"	2½"
" "	3"	3"
" "	3½"	3½"
" "	4"	4"
" "	4½"	4½"
" "	5"	5"

REFERENCE PLANS

	SHEETS
"SIDE SHELL OF E & EXPANSION TRUNK & LOUVRES	1
BOAT DECKS MIDSHIPS & SHELTER PLATING	144-175
"MAIN FLOOR OF TRUNK "FIG. "AA" & B.	1 DWG 31222 SHT 2
PLANS REMAINING SHELL LOWER STRAKES & TO TRANSVERSES & MIDSHIP	" " "

SUBSTITUTION OF SIZES OF CHANNELS

CHANNELS SUBSTITUTED BY PLANS	CHANNELS SUBSTITUTED BY EASTERN STEEL CO.
10"x4"x 25.3 LBS.	10"x 4"x 25.3 LBS.
9"x 4"x 20.0 LBS.	9"x 4"x 20.0 LBS.
8"x 4"x 18.75 LBS.	8"x 4"x 18.75 LBS.
7"x 3½"x 14.75 LBS.	7"x 3½"x 14.75 LBS.
6"x 3½"x 13.0 LBS.	6"x 3½"x 13.0 LBS.
5"x 3½"x 11.5 LBS.	5"x 3½"x 11.5 LBS.
4"x 3½"x 9.85 LBS.	4"x 3½"x 9.85 LBS.

PRINCIPAL DIMENSIONS

LENGTH OVERALL 473'-0" ABOUT
LENGTH FROM SIDE OF ITEM TO AFTER SIDE OF RUDDER POST AT UPPER DK. 462'-8"
RAKE OF KEEL AFT 60-0"
DEPTH MOULDED TO SHELTER DK. 37'-6"
DEPTH MOULDED TO UPPER DK. 27'-6"
DRAFT 24'-6"
STEM 1:24 RAKE
PROPELLERS (4) 17'-6" DIA.
RUDDER AREA 230 SQ. FT.
RUDDER STOCK 17" DIA.
MODELLED FOR PLATES 30'-0"

LLOYDS NUMERALS

TRANSVERSE TYPE BASE = 84 + 2(90 + 40 + 10) = 424 SEC. 2
LONGITUDINAL MEMBERS = 1.0 (84 + 2 x 30) = 1.0 x 144 = 144
10 + 17 = 61 FOR SHELTER DK.
PROPULSION NUMBER = 0.03 D Δ^⅔ V^3 = 0.03 x 27.5^2 x 14^3 = 44,206

EQUIPMENT (AS SPECIFIED)

2 ANCHORS ADMIRALTY PATTERN, EACH 12,600 LBS.
1 STREAM ANCHOR ADMIRALTY PATTERN 4,700 LBS.
CHAINS 12 SHOTS OF 15 FATHOMS EACH 1 7/8"
1 TOWING HAWSER 15 FATHOMS 9" MANILA
1 TOW HAWSER 180 FATHOMS 9" MANILA
1 TOW HAWSER 180 FATHOMS 7½" MANILA
2 TOWING HAWSERS 180 FATHOMS EACH 6" MANILA
1 TOWING HAWSER 180 FATHOMS 5" MANILA
1 SPRING HAWSER 150 FATHOMS 7½" STEEL WIRE ROPE
1 LEAD LINE 25 FATHOMS WITH BRASS
1 DEEP SEA LEAD WITH BRASS
1 SET OF BOAT FALLS & BLOCKS FOR EACH BOAT

CORRECTED TO SUIT SHIP	DATE	NAVAL CONSTRUCTOR
NAVY YARD, PHILADELPHIA, PA	7-21-33	

NOTES
1. RIVETS IN CLIPS TO SHELL ONE R.H. IN EXPANSION TRUNK TO BE COUNTER SUNK FOR FLUSH CAULKING. TWO CLOSE TO LOUVRE TO TAKE BOTH R.H. AND C.S.
2. RIVETS IN CLIPS & BULKHEADS BOAT TO BE STAGGERED WITH THE RIVETS IN THE TRANSVERSES WHERE POSSIBLE.
3. ALL RIVETS IN SHELL PLATING, BULKHEADS AND TRANSVERSES TO BE FLUSH CAULKED.
4. 4 WATERTIGHT HOLES TO BE NOT LESS THAN ⅞" CLEAR OF NOTCHES THE LOWEST.
5. REMOVED TO REDUCE DRAFT FITTED AT LOWER MT. AS AT TRANS. NO. 183-E.
182-29 AND 192-29 AS PLAN NO. 31-222.

FINISHED PLAN

O.H. RIVETS	ASSEY TYPE			B	
MATERIAL	NAME	ITEM	No.	PIECES	
MIDSHIP SECTION & TRANSVERSES IN CARGO OIL TANKS.					
½" INCH	6-14-18				
ENG'S & A'S. A.SIEBEL	C. E. Reath				
84952	6-14-18				

U. S. S. TRINITY

CAR No. 107471
AREA 178'x 27'8" = 4940.68 FT